

## Description

# DYNAMIC OBJECT AVOIDANCE WITH AUTOMATED GUIDED VEHICLE

### CROSS REFERENCE TO RELATED APPLICATIONS

[0001] The present application claims the benefit of U.S. provisional application Serial No. 60/481,113, filed July 21, 2003, for DYNAMIC OBJECT AVOIDANCE WITH AUTOMATED GUIDED VEHICLE, which is hereby incorporated herein by reference in its entity.

### BACKGROUND OF INVENTION

[0002] The present invention relates to an automated-guided vehicle (AGV) control and, in particular, to a method and apparatus for dynamically detecting objects in the path of travel of the vehicle and guiding the vehicle around the object, known as an "obstacle."

[0003] AGV systems are used extensively today in a wide variety of material handling applications. AGVs come in a wide variety of types from those carrying cargo on their back to those that tow trains of cargo behind them on carts, to

still other types. In order for each AGV to be able to automatically guide itself throughout a factory or plant, it must be able to determine its position within the factory and the orientation of the vehicle. A common system utilizes dead-reckoning navigation. An example includes incremental sensors used on the AGV including wheel encoders that measure the rotation of one or more wheels on the AGV and gyroscopes that measure change of the vehicle's orientation. Update markers, such as magnets buried in the floor, transponders positioned as known locations, and the like, correct for drift in the dead-reckoning navigation. The vehicle is controlled along a virtual guide path, namely, a guide path which is defined in a computer memory, either on the vehicle itself or at some central control. This is in contrast to a physical guide path, such as wires or active strips in the floor.

[0004] Once a virtual guide path is established, it has required programming changes in order to change the guide path. In United States patent application Ser. No. 10/394,546 filed March 21, 2003, by Werner et al. for a GRAPHICAL SYSTEM CONFIGURATION PROGRAM FOR MATERIAL HANDLING, the layout of a virtual guide path is greatly facilitated. However, changes to the guide path still require

operation of a computer both to change the guide path and to restore it to its initial condition.

## **SUMMARY OF INVENTION**

[0005] The present invention allows a virtual guide path to be momentarily modified in order to direct a vehicle around a particular area. This may be accomplished by positioning a temporary obstacle, such as a traffic cone, or the like, at the beginning of the area with respect to the travel of the vehicle. The system will automatically and dynamically guide the vehicle around the obstacle and return the vehicle to the guide path when the obstacle has been cleared. This may be accomplished with various types of vehicles including vehicles which tow a chain of carts in a train. This may be accomplished by producing an offset to the virtual guide path at the location of the obstacle automatically and dynamically in order to guide the vehicle through the open area adjacent the obstacle.

## **BRIEF DESCRIPTION OF DRAWINGS**

[0006] Fig. 1 is a top plan view of an automated-guided vehicle system, according to the invention, illustrating a vehicle diverting around an obstruction identified as an "obstruction zone";

- [0007] Fig. 2 is a flow diagram of a control system for the automated guided vehicle in Fig. 1;
- [0008] Fig. 3 is a block diagram of the control system of the vehicle in Fig. 1;
- [0009] Fig. 4 is an illustration of a vehicle guiding around a simple obstruction;
- [0010] Fig. 5 is a diagram illustrating an AGV guiding around a complex obstruction;
- [0011] Fig. 6 is a diagram illustrating parameters used in determining guide path offset, or deviation; and
- [0012] Fig. 7 is a diagram of update markers useful with the invention.

#### **DESCRIPTION OF THE PREFERRED EMBODIMENT**

- [0013] Referring now to the drawings and the illustrative embodiments depicted therein, an automated-guided vehicle system and method 10 includes one or more guided vehicles 12 which is controlled, at least in part, by a central dispatcher (not shown) which issues commands to the vehicle 12 as to its destination. In the illustrative embodiment, the vehicle autonomously travels along a guide path 14, which is a virtual guide path. The virtual guide path is defined in memory, such as in a computer on-board vehicle 12. It should be understood that the invention may be

applied to other types of systems, such as systems in which a central control provides detailed steering instructions to vehicle 12. Vehicle 12 includes a navigation computer NC which provides dead-reckoning guidance to the vehicle. Such dead-reckoning systems are well known in the art and will not be described in more detail herein. Suffice it say, such dead-reckoning systems produce drift from the guide path. Therefore, they are occasionally updated by an update system such as a marker system which is illustrated in the embodiment as a plurality of stationary magnets 16 which are intercepted by and detected by a magnetic bar under vehicle 12. Such systems are well known in the art and will not be described further herein. Although illustrated as a series of magnets in the floor, other techniques may be utilized to correct for drift in the navigation system. Examples include United States patent application Ser. No. 10/209,766 filed July 31, 2000, by Zeitler for MATERIAL HANDLING SYSTEMS WITH HIGH FREQUENCY LOCATION DEVICES, the disclosure of which is hereby incorporated herein by reference. It is also known to provide vehicle 12 with an object detection system, known as a "bumper" in order to stop the vehicle prior to colliding with a fixed obstacle. Such known systems in-

clude a scanning laser which scans in a plane or multiple planes ahead of the vehicle and detects an object in time for the vehicle to stop before colliding with the object. Other schemes are known to avoid collisions between the vehicles 12.

[0014] The present invention includes an auto-avoidance computer 20. Auto-avoidance computer 20 receives input from a detection device, such as a laser scanner. The laser scanner may be shared with the bumper collision avoidance system of the vehicle. However, the auto-avoidance computer, instead of stopping the vehicle, causes the vehicle to navigate around the obstacle and back to the guide path. This may be accomplished by generating an offset 14' to guide path 14, as illustrated in Figs. 1 and 4. This is accomplished by sensing the position of an obstacle, such as a traffic cone placed in an area of travel of the vehicle (obstruction zone) 22, and determining an area adjacent the obstruction zone in which the vehicle can travel. An offset to the guide path 14 is calculated and is designated offset 14'. When the vehicle no longer detects the cone, the auto-avoidance computer informs the navigation computer of this occurrence. The navigation computer can determine an appropriate time to return to the

original guide path 14, taking into account factors such as the length of the vehicle. The length of the vehicle may be significant when the vehicle is a tugger vehicle that is tugging a train of carts, or the like. When the vehicle is being controlled along an offset guide path 14', it may still be necessary to obtain updates to the position of the vehicle. This may be accomplished by providing a unique magnet pattern 25 in which magnets 16 are arranged off of guide path 14 as well as on and along guide path 14. By arranging magnets 16 along a diagonal, a magnet may be intercepted even while the vehicle is traveling along offset guide path 14'. Moreover, by arranging the magnets along a diagonal, the position of each magnet may be uniquely determined because it varies in both the X and Y coordinates from other magnets. Moreover, magnets may be detected off of the guide path without the necessity for providing a grid of magnets as is known in the prior art.

[0015] In the illustrative embodiment, auto-avoidance computer 20 is a Sinas algorithm module, which is marketed by Siemens Corporation for use in automated-guided vehicles, such as floor sweepers, and the like. However, in contrast to other applications for the Sinas algorithm module, the present invention utilizes virtual guide paths

and offsets from virtual guide paths in order to allow the vehicle to deviate from the guide path around an obstruction zone and return to the guide path at the end of the obstruction. Moreover, the present invention envisions that the dynamic object avoidance technique may be utilized within a limited control area LC, such as a particular hallway, or the like. Within the limited control area LC, the vehicle dynamically avoids objects as previously described. When outside of the limited control area LC, the vehicle stops for obstructions to the guide path as is known in the art.

[0016] The approach is to minimize complexity and impact on known systems. This is accomplished by first limiting the scope of the automation, using manually entered control codes which enable and disable the AA mode and may also provide it with configurable limits. Secondly, the impact of the new functions are isolated by keeping them to a small change in the existing NC and using an external computer to house the new algorithms. This external computer would likely be an embedded PC running Timesys Linux with a CAN bus interface to the current NC and a serial interface to the laser (either the existing one or a second laser specifically for this purpose). Existing



algorithms should easily integrate into this operating environment.

[0017] The invention is based upon the fact that the obstruction can be determined by occlusion in the plane of a single laser sweep. This is not too restrictive for the customer and greatly decreases the cost and complexity.

[0018] An onboard navigation system updates position periodically, such as every 10 ms, and can provide position and orientation periodically, such as every 50 ms to the known algorithms. Guidance calculations may be performed periodically, such as every 20 ms in most vehicles, but updates of auto avoidance offset every 50 ms should be adequate. The navigation solution may be based on dead-reckoning, such as using a gyroscope and odometry with a Kalman filter providing stabilization and sensor calibration through magnet sensor readings.

[0019] The NC has a path map represented as an arbitrarily linked network of lines and arcs with virtual code and magnet objects associated with it. It does not however have information about walls, equipment or other objects. The system can get around this problem by assuming a relatively simple 'universal' map for an operational aisle with obstructions and manually limit activation to these

situations. The algorithms would then assume walls within view to the left and right with open floor extending forward indefinitely. Protrusions or objects on the open floor would be candidates for avoidance. Moving objects can be filtered out or other objects that should trip a bumper stop rather than an avoidance.

[0020] *Functional Requirements*

[0021] Vehicle Management Computer (VMC)

[0022] Laser Scanner (LS)

[0023] Navigation Computer (NC)

[0024] Auto Avoidance Computer (AA)

[0025] *Framework*

[0026] The existing framework of Janz CAN driver and Timesys Linux for embedded systems will be utilized. This environment has demonstrated 5kHz discrete I/O data collection and is currently being used for high speed 1K baud CAN data collection at greater than 1000 messages/second rates from photo array sensors. It will provide a known platform to easily host the existing Sinas modules as well as future migration of NC functionality out of the existing 16 bit DOS environment into a more modern and

capable platform.

[0027] *Sinas Algorithm Module*

[0028] This module is to be provided by the Intelligent Autonomous Systems group of the Information & Communications Division of Siemens Corporate Technology. It encapsulates existing Sinas software to handle the laser scanner(s) and determine the object avoidance path planning. The module will be treated as a black box with the following requirements.

[0029] *Software*

[0030] Software provided needs to be compiled for and linked into a Linux (or possibly QNX) embedded computer system on the AGV. To assure this and keep the provided software as modular as possible it should meet the following requirements:

[0031] POSIX/ANSI compliant code

[0032] Single compilation package

[0033] Initiated as a single thread with Round Robin Scheduling

[0034] Manages its own sub-threads

[0035] *Functions*

[0036] Functionality required initially is obstruction detection and

deviation calculation. Self test and diagnostic functions may be provided.

[0037] *Interfaces*

[0038] The Sinas algorithms will be started as a single thread with appropriate priority. Root privilege will be present in the parent process. The software may start its own sub threads as needed. Necessary setup parameters such as the serial port identifier for the laser scanner will be provided in a argument list at thread startup. The serial port connection to the scanner will then be handled by the Sinas software. Further communication from the Sinas software to/from the NC computer will be routed through a pair of semaphore controlled mailboxes.

[0039] *Interface Specifications*

[0040] *System Components*

[0041] *Vehicle Management Computer (VMC)*

[0042] The VMC handles

[0043] *Laser Scanner (LS)*

[0044] This can be an existing Sick scanner in use as a laser bumper, or a new scanner specifically for AA use. Optionally, this may be a Siemens laser system.

[0045] *Navigation Computer (NC)*

[0046] *Auto Avoidance Computer (AA)*

[0047] This computer will provide the home for the Sinas algorithms.

[0048] *Sinas Algorithm Module (SAM)*

[0049] *Messages*

[0050] Tags are event messages. Dimension lines cover periodic message intervals. Those to the top of the drawing are NC->AA, while the bottom side are AA->NC. Periodic messages are not shown.

[0051] *Events*

[0052] Event messages occur once with a positive acknowledge message returned from the receiver. Failure to acknowledge initiates a retransmit with multiple attempts before a failure condition.

[0053] *Activate: NC=>SAM*

[0054] Starts the SAM watching for potential obstructions and establishes the baseline path (straight line in plant frame) along with limits for deviation.

[0055] *Obstruction Detect: SAM=>NC*

[0056] Based on the activation parameters the SAM will report an

obstruction detected and estimation of necessary deviation start point.

[0057] *Start Deviation: SAM=>NC*

[0058] Upon reaching the required deviation point, the SAM will note 'Start Deviation' and begin sending deviation updates for the NC to follow.

[0059] *Cleared Obstruction: SAM=>NC*

[0060] Once the zero-zero point of the scanner passes the last obstruction, a 'Cleared Obstruction' message will be issued from the SAM to the NC indicating it is ready to return to normal path.

[0061] *Return to path Deactivate: NC=>SAM*

[0062] Return to path is initiated by the NC when sufficient distance past the cleared point has been reached to assure train clearance of the obstruction. This clearance is based on the assumption that the deviation path is at minimum path separation from the obstruction.

[0063] *End Deviation: SAM=>NC*

[0064] Upon sending the final zero deviation update the SAM will acknowledge return to path with the 'End Deviation'.

[0065] *Deactivate: NC=>SAM*

[0066] At the end of the acceptable auto avoidance zone, the SAM will be notified to 'sleep' until needed again by issuing a 'Deactivate' message.

[0067] *Periodic*

[0068] Periodic messages transmit at a fixed rate from source to destination. If destination fails to receive periodic transmissions after to be determined periods, a communications fault condition is flagged.

[0069] *Deviation Update: SAM => NC*

[0070] From the 'Start Deviation' event through the 'End deviation' event, these are transmitted periodically from the SAM to the NC.

[0071] *Orientation update: NC => SAM*

[0072] Provides scanner position and location in plant frame to the Sinas algorithms. Updates begin following the 'Activate' event message and are transmitted periodically thereafter until the deactivate event.

[0073] *A more complex scenario*

[0074] In this case, illustrated in Fig. 5, an initial obstruction is avoided, but then an extension is detected which can be maneuvered around. A second detect and start deviation message set is exchanged, allowing a maneuver around

the extended obstruction. Clear is indicated only after full return to the main path can be achieved in a single maneuver.

[0075] Changes and modifications in the specifically described embodiments can be carried out without departing from the principles of the invention which is intended to be limited only by the scope of the appended claims, as interpreted according to the principles of patent law including the doctrine of equivalents.